ABSTRACT

An elongated stock material for use in manufacturing shaving razor blades, the material including an elongated, flat strip of metal having a front edge and back edge extending along its length, a sharpened cutting edge portion extending along the front edge, a weakened portion between the front edge and the back edge, a blade portion between the cutting edge portion and the weakened portion, and a removable portion between the weakened portion and the back edge. Also disclosed are blades and cartridges made from the material, and methods and apparatus making and using the material.